



Light-Blue Crocodile

Tile Adhesive



General tile adhesive with USA standard

Light-Blue Crocodile Tile Adhesive is composed of Portland cement, special sand and polymer additives. It provides excellent bonding for ceramic tile, interior floor and wall use. No need to soak the tile before laying.

Product features

- Ideal for large-format porcelain tiles in interior floor and wall applications and exterior floor installations
- Compatible with ceramic tiles for floors and walls, indoors and outdoors
- Time saving with excellent finish quality

USA Standard : ANSI A118.1

Color : Grey

Installation

Preparation

For new substrate : The surface must be dry, flat, level and fully cured. It should be free of all grease, oil, dust, curing compounds, old adhesive residues and any other adulterant. Make sure water absorption of the substrate is at normal level. In case of new rendering or leveling, the substrate should be fully cured for 7 days or 168 hours per 1 cm thickness of adhesive before tiling.

For old substrate : Clean up the surface with high-pressure jet spray to remove dust, adulterant and any de-bonding tiles. Allow the substrate to dry completely before re-tiling.

Proportion of Mixing

Light-Blue Crocodile Tile Adhesive 20 kg (per bag) per 5.40 L of water.

Light-Blue Crocodile Tile Adhesive 2.6 parts per 1 part of water by volume.

Mixing

- Mix Tile Adhesive with clean, potable water thoroughly until smooth with a mechanical mixer at a low speed (≤ 150 rpm).
- Let mortar slake for 15 minutes before mixing a second time. Do not add water, latex, or additional powder after slaking period.



Application

1. Spread mortar with flat side of trowel to key-in substrate, and then apply additional mortar to ensure that it covers 100% at the back of tile.
2. Apply notched side at 60-degree angle in the same direction throughout installation surface.
3. It is recommended to apply the product all over the back of tile to compensate bending, prevent gap under the tile that may cause less compressive strength and lead to cracking.
4. After placing tile on the prepared surface, slide it orthogonally to the notched lines and tap to maximize bonding.
5. Tiles can be adjusted for proper alignment within 15 minutes after applying the products. Timing may vary depending on temperature. Recommend not to adjust further after setting. Make sure that the adhesive covers all over the back of tiles. Suitable thickness of tile adhesive on substrate is 2-10 mm

Curing and Grouting

- A minimum cure is obtained in 24-48 hours, depending on ambient temperatures.
- For better quality, Crocodile Tile Grout should be chosen to suit each type of tiles. Crocodile Tile Grout has many types and colors for each joint and place.

Information

Density	1.57 g/cm ³
Open time	20 minutes
Slake time	15 minutes
Pot life at 23 ± 2 °C	2 hours
Adjustment time	15 minutes
Suitable thickness of tile adhesive on substrate	2-10 mm
A minimum cure is obtained	24-48 hours

Remarks : Test results obtained from laboratories under controlled conditions may result in testing results that differ from the actual site conditions due to many factors such as temperature, environment, equipment, and others.



Technical Data

USA Standard

Test Method by USA Standard (American National Standard Institute)	ANSI A118.1	Standard Requirements A118.1	Result
Tensile adhesion strength	Part 5.3		
Open time : tensile adhesion strength 20 minutes at 28 days	Part 5.3	≥ 75 psi	≥ 75 psi
Shear Strength (Porcelain mosaic)	Part 7.2		
1 day	Part 7.2.2	> 50 psi	> 100 psi
7 days	Part 7.2.3	> 150 psi	> 200 psi
7 days water immersion	Part 7.2.4	> 100 psi	> 175 psi
28 days	Part 7.2.5	> 150 psi	> 200 psi

Remark : 1 MPa = 1 N/mm² = 10.197 ksc = 145.038 psi

Suggestion

- Grouting after tile installation at least 48 hours to achieve maximum efficiency.
- Recommend to apply the product all over the back of tile to maximize bonding strength.

Limitations

Do not use tile adhesive with wood, asphalt, plastic coat or PVC, metal and mirror. (Do not allow frost within 72 hours)

** Please contact us for application on exceptional materials.

Caution

- May be harmful to the eyes, skin, or lungs. Wear suitable protective clothing, gloves, and eye/face protection.
- In case of contact with eyes, rinse immediately with water and seek medical advice.
- After contact with skin, wash immediately with water.
- Keep out of reach of children.
- Do not eat.

Storage

- It should be kept in a dry place and the temperature is not too high to avoid product's degradation.
- Use within 1 year from the manufacturing date.



Packing

Net weight : 20 kg / Bag

The information provided is given in good faith, based on current knowledge and Jorakay Corporation's experience with the products when they are properly stored, handled and applied in normal situations and in accordance with the recommendations of Jorakay Corporation. This is useful for information and consulting but is not legally binding. In particular, it does not exempt the user from testing and verifying the suitability of the product for the desired application and purpose. Jorakay Corporation reserves the right to modifications that improve the product or its application. This version invalidates the previous ones.