Chalawan Grout

Unsanded Cement Grout



Tile Grout for General Tile. Easy to Use, Cost-Effective and Affordable.

Chalawan Grout is a fine-texture cementitious grout formulated with Portland cement, chemical additives, and special pigments. Easy to apply and delivers smooth, aesthetically pleasing grout joints. Recommended for general tile grouting applications and suitable for both interior and exterior use.

Product Features

- Fine-textured grout for easy application and smooth, aesthetically pleasing grout joints.
- High bond strength to help prevent debonding and cracking.
- Suitable for interior and exterior.
- Suitable for joint widths from 1 to 7 mm.

Color: 30 colors

Pre-Grouting Preparation

- Joint width should be between 1-7 mm, and joint depth should not be less than two-thirds of the tile thickness.
- Grouting should be done at least 48 hours after tile installation, or once the tile adhesive has fully cured.
- Prior to grouting, ensure that the joints are clean and free from dust, dirt, debris, and any contaminants. Verify that there is no standing water in the joints.

Mixing Ratio

Chalawan Grout 1 kg (per bag) per 0.4 L of water or Chalawan Grout 2.5 parts per 1 part of water by volume.

Mixing

- Pour Chalawan Grout into clean water according to the specified mixing ratio. Mix using a low-speed drill or manually with a clean trowel or spatula until a smooth, lump-free consistency is achieved.
- Allow the mixture to rest for approximately 5 minutes to enable the chemical reaction. Remix briefly before application.
- If the grout becomes too stiff or viscous due to extended standing time, do not add water to retemper. Discard the old mix and prepare a new batch.

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Application

1.Using a rubber face trowel, apply the well-mixed grout diagonally across the joints to avoid pulling grout out. Remove excess grout from the tile surface with rubber face trowel as much as possible.

2.Allow the grout to set until it begins to cure, then clean the tile surface thoroughly using a damp cloth or sponge. After that, wipe the tile surface again with a dry cloth to remove any remaining grout residue.

3.Allow to dry for at least 72 hours before opening the area for use.

Curing

During the first 72 hours, cover the grout with natural kraft paper (brown paper typically used for bags or wrapping) to allow the grout to gradually cure and to protect the surface from dust or other contaminants. Plastic sheets or newspaper should not be used as a substitute for kraft paper.

Final Cleaning After Grouting

- After 10 days, clean the tile surface again to remove any remaining grout residue or haze. Use warm water mixed with soap, apply over the surface, let it sit briefly, then wipe off with a soft cloth or sponge.
- Avoid using strong acidic or corrosive cleaning agents, as they may cause grout deterioration or discoloration.
- If necessary, a diluted acid or Crocodile Cement Remover may be used to remove cement stains. Always test on a small, inconspicuous area first to prevent damage to the tile surface.
- Glossy coatings or stain removers should only be applied after the grout has fully cured for at least 30 days and should also be tested on a small area before full application.

Coverage

Coverage per Kilogram (m²/kg) or per Bag of Grout (1 kg)					
Tile Dimensions (Width x Length x Thickness)		**Joint Widths**			
Unit : Inches	**Unit : Centimeters**	**2 mm**	**3 mm**	**5 mm**	**7 mm**
1" x 1" x 1/6"	2.5 x 2.5 x 0.4 cm	1.6	1.1	0.7	0.5
2" x 2" x 1/4"	5 x 5 x 0.6 cm	2.2	1.5	0.9	0.6
4" x 4" x 1/4"	10 x 10 x 0.6 cm	4.4	3.0	1.8	1.3
4" x 4" x 3/8"	10 x 10 x 1 cm	2.7	1.8	1.1	0.7
8" x 8" x 1/4"	20 x 20 x 0.6 cm	8.9	6.0	3.6	2.5
8" x 10" x 1/4"	20 x 25 x 0.6 cm	9.9	6.7	4.0	2.8
12" x 12" x 1/4"	30 x 30 x 0.6 cm	13.4	8.9	5.3	3.8
16" x 16" x 5/16"	40 x 40 x 0.8 cm	13.4	8.9	5.3	3.8
24" x 24" x 3/8"	60 x 60 x 1 cm	16.0	10.7	6.4	4.5

Remark: Actual consumption may vary depending on tile size, grout joint width and depth, substrate conditions, site conditions, and application methods.

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Information

Density	1.06 g/cm^3
Slake time	5 minutes
Pot life at 23 ± 2 °C	30-45 minutes
Initial setting time	2 hours 30 minutes
Final setting time	4 hours
Waiting time before grouting, keep tile adhesive dry at least	48 hours
Waiting time before traffic, keep tile grout dry at least	72 hours
Joint width	1-7 mm

Remark: Test results obtained from laboratories under controlled conditions may result in testing results that differ from the actual site conditions due to many factors such as temperature, environment, equipment and others.

Technical Data

Test Method	Result
Linear shrinkage	
28 days	< 0.30%
Water absorption	
28 days	< 25%
Compressive strength	
1 day	> 500 psi
28 days	> 1,500 psi
Tensile strength	
28 days	> 200 psi
Flexural strength	
28 days	> 300 psi

Remark: 1 MPa = 1 N/mm^2 = 10.197 ksc = 145.038 psi

Caution

- Not recommended for areas exposed to strong chemicals or acids on a regular basis.
- Dark-colored grout (e.g., Grey, Black) may exhibit slight color variations due to the natural characteristics of raw materials used in the formulation. Please consult our technical support team for application advice.
- May cause irritation to the eyes, skin, or respiratory system. Wear appropriate protective clothing, gloves, and eye/face protection.
- In case of eye contact, rinse immediately with plenty of water and seek medical advice.
- If skin or face contact occurs, wash immediately with soap and water.
- Keep out of reach of children.
- Do not ingest.

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Storage Conditions

- The product should be stored in a shaded, dry, and moisture-free area with good ventilation. Avoid areas with excessively high temperatures, as this may cause product degradation.
- The product has a shelf life of 1 year from the manufacturing date, provided it is stored in a tightly sealed, undamaged, and unopened package.
- If the product is not completely used, always reseal it tightly after each use. Please note that the remaining shelf life may be reduced depending on storage conditions.

Packing

Net weight: 1 kg bag, packed 20 bags per box (20 kg total).

Legal Disclaimer

The information provided is given in good faith, based on current knowledge and Jorakay Corporation's experience with the products when they are properly stored, handled and applied in normal situations and in accordance with the recommendations of Jorakay Corporation. This is useful for information and consulting but is not legally binding. In particular, it does not exempt the user from testing and verifying the suitability of the product for the desired application and purpose. Jorakay Corporation reserves the right to modifications that improve the product or its application. This version invalidates the previous ones.

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